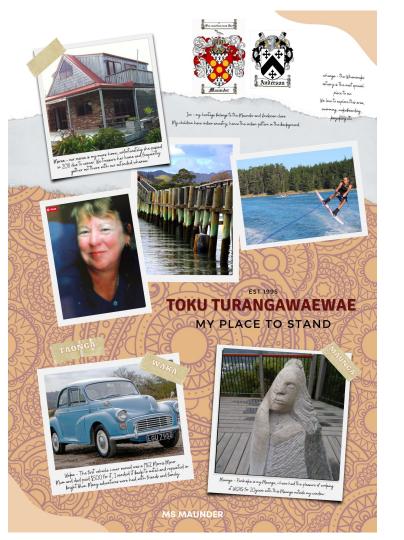
Designer Chocolate Bar



Rebecca Maunder

Pepeha

Ko Parihaka te maunga Ko Hatea te awa No Whangarei ahau Ko Kallu toku whanau Ko Mike toku papa Ko Kay toku mama Ko Rebecca toku ingoa

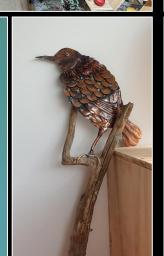


I have taught at WGHS for 23years
I have strong links to Whananaki
I have 3 boys - 18, 15 and 11 years
I live in Kauri, Whangarei, NZ
I make and sell artwork in my spare time

















merry kiwi chris+mas merry kiwi chris+mas





Ms Maunder - CoinedNZ





Ms Maunder - CoinedNZ













KBKAU2 Bell house HOD Technology & Switch





This morning we will.....

- Go through the design brief that we cover with students
- Explain some of the equipment and tools we use
 Mayku formbox, laser cutting, 3D prints, Adobe Illustrator
- Look at some student exemplars
 Chocolate bar & Kinder Project
- Have a go at using the vacuum former.
- Package our molded chocolates.

Year 10 DVC - 2 terms

Chocoholic Project

Emphasis on process, tools, equipment, problem solving, hooking them in and having fun.

Tiny House

Sketching, presentation, 3D modelling, Digital modelling

Timeline

Term 1

- 2 CHOCOHOLIC Intro / Research
- 3 Sketching Initial ideas
- 4 Vacuum forming/laser cutter
- 5 Concept design x 3
- 6 Final / testing
- 7 Packaging
- 8 Packaging
- 9 Final assessment / photograph
- 10 TINY HOUSE Intro / Sketching
- 11 Sketching skills

Chocoholic Brief

You are going to design a chocolate gift for a family member, friend, relative, coach etc.

Throughout this process you are required to document your research, ideas, prototyping, notes and design solutions.

Specifications

Visually appeal to your intended recipient

no bigger than - 100 x 60 x 20mm

meet Vacuum forming requirements

Research

Then complete research filling 1-2 A4 pages (15+ images minimum).

You will need a variety of research, chocolate bars, shapes, moulds, packaging etc....

Also, things that relate to your person....

My pinterest board: wghs design / chocolate







Initial ideas

Sketch some ideas relating to your person.
Think about crating, 3D, line work etc...
Simplify ideas into patterns/ideas for a chocolate bar,
create at least 4 designs to choose from, be as creative as
possible.



Prototyping ideas

Using either Tinkercad for 3D modeling or Adobe Illustrator for Laser cutting, create your chosen design.

Take snips to document your ideas and digital solutions.

Test your design ideas, what has worked? what have you had to change along the way?

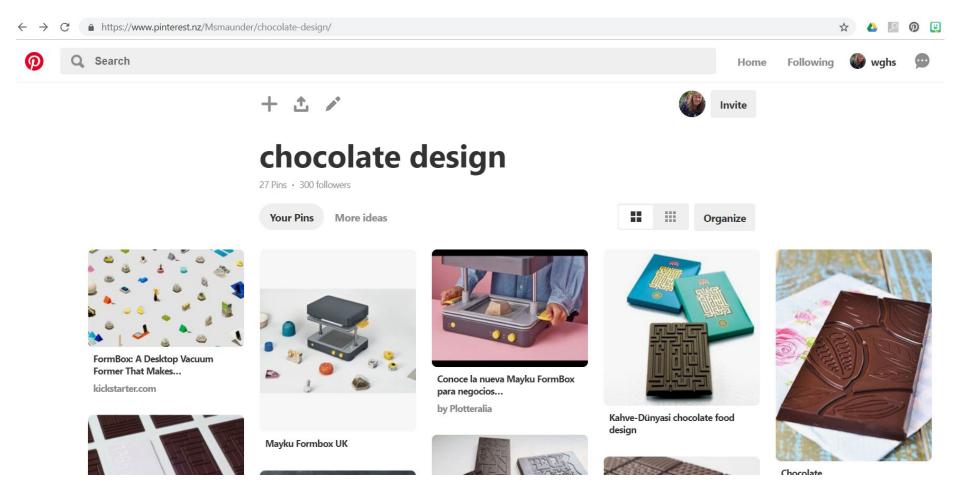
Packaging

Design a package to contain your chocolate bar, think about adding a tray to contain your finished chocolate/s Construct make and present your final design. Think about window placement, design, the net, tabs, logo, type of card etc. templatemaker.nl

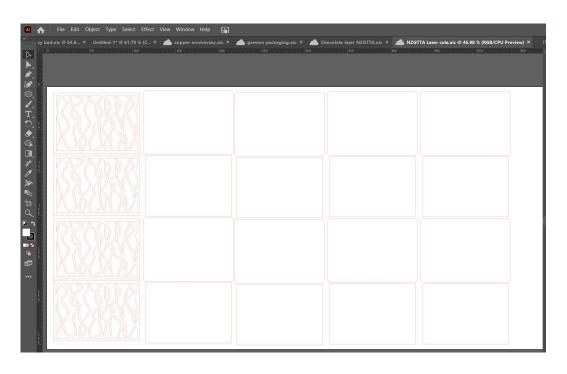
Presentation

Make sure you document your process!!!!!
Visual diary or in google docs/slides/presentation

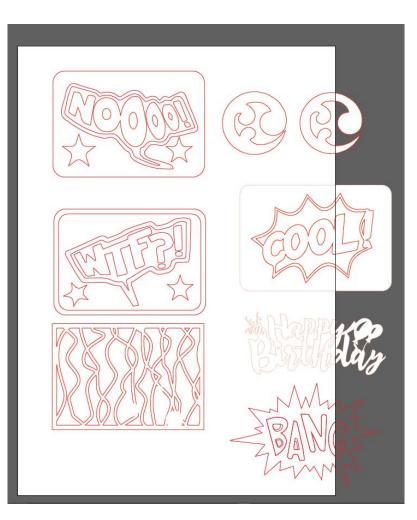




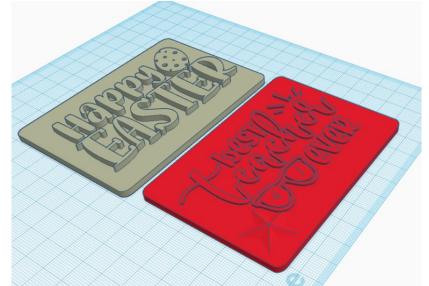
Adobe Illustrator & Laser cutting

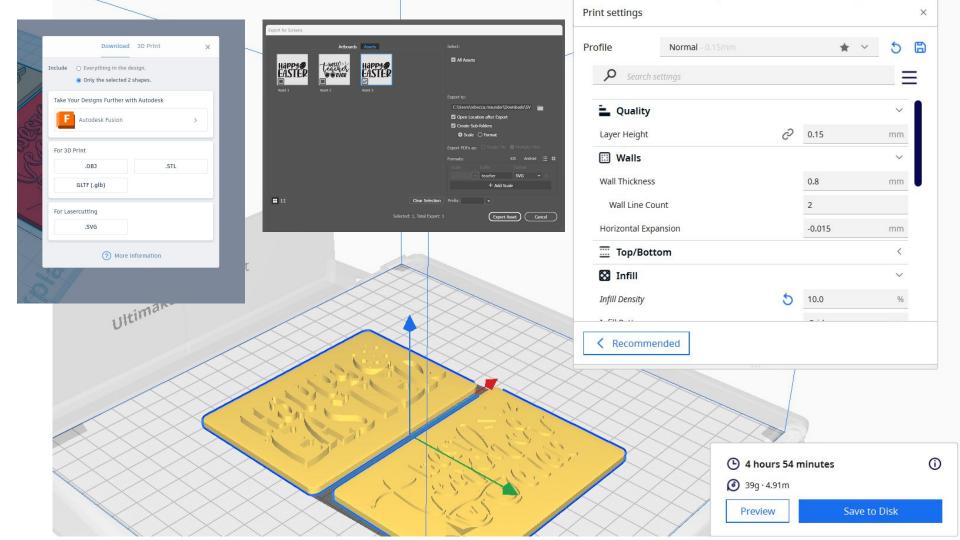




















· ***

Product Categories ~

Interests ~

Sale ~

New Fit-Outs ~

Training and Support ~

Digital Learning ~

Talk to an Expert >



Clay & Modelling

Materials

Air Dry Clay

Dough

Kiln Fired Clay

Modelling Clay

Oven Bake Clay

Papier Mache

Sensory Sand

Clay Decoration

Earthenware Glazes

Stoneware Glazes

Tissue Transfers

Underglazes

Description



Mayku FormBox Thermoforming Machine



Save 25%

Save 25%

\$1,115.40 (Ex GST)

Was \$1,494.95 (Ex GST) \$1,282.71 (Incl GST)

Quantity

√ In Stock

- 1 +

Buy

Product Code BD001







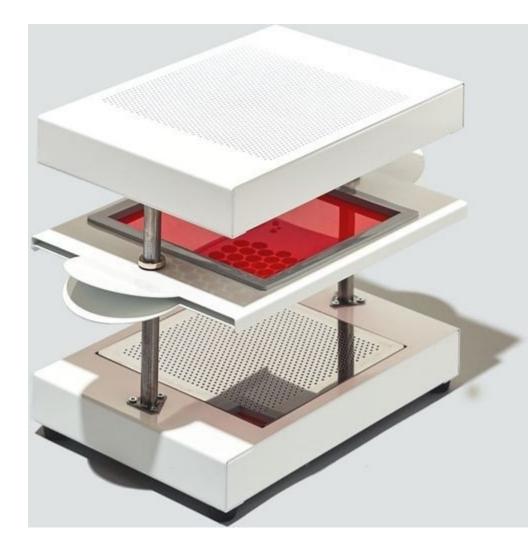
Vacuum Forming



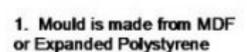


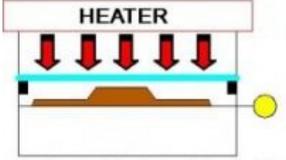




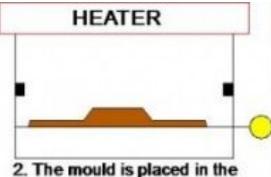




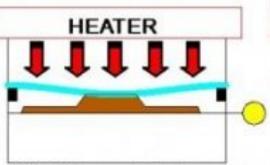




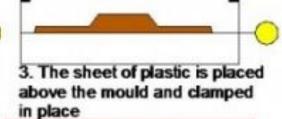
4. The electric element (heater) is turned on and begins to warm the plastic sheet



2. The mould is placed in the bottom of the vacuum former

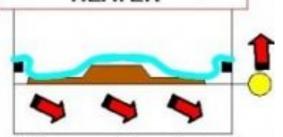


The Thermoplastic becomes flexible as it is heated. The mould is moved up to the plastic using the handle



HEATER

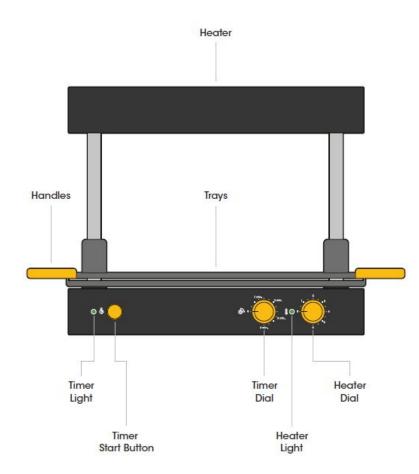
HEATER

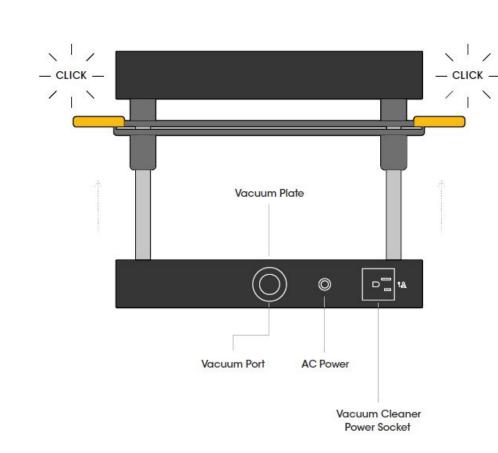


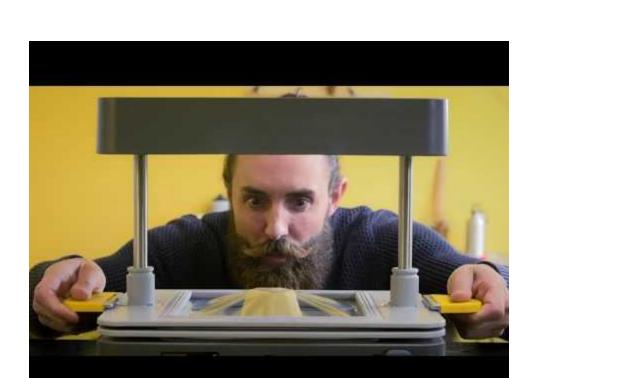
The pump is turned on and the air is removed from under the plastic, sucking the plastic over the mould

Front

Back









Rule #1

Remove all undercuts

Undercuts make it difficult to remove templates once they have been formed. Make sure your design doesn't have any ledges or indents that could stop a template from being removed.

Rule #2

Add draft angles

Draft angles are slopes on the edges of your templates. They help you remove templates from the vacuum form very easily. The slopes on the edges of your forms should point outwards not inwards, so templates come out with little effort.

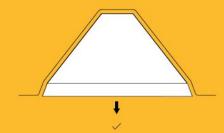


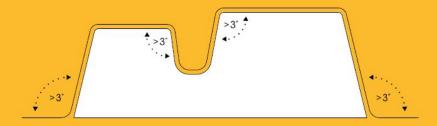
Undercut



No undercut









4

Rule #3

Add air holes

Adding air holes will allow air to flow freely through your design to the vacuum plate. This will help your Mayku Sheet get into the tiniest of spaces.

Air blocked Air free

Height / Width Ratio

Generally, templates should be wider than they are tall. This helps avoid thinning at the top of the form.



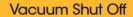
Avoid Webbing

Avoid sharp angles less than 90 degrees. This can cause 'webbing', as the sheet material can bunch and fold onto itself. Also ensure that you lower the trays softly when forming.



Mute

If you would like to turn off the FormBox sounds, turn on the heater to any setting then press and hold the timer start button for 7 seconds. Repeat to turn them back on.



To turn the vacuum off in the middle of suction, press the timer start button to cut the power to your vacuum cleaner.





PACKAGING



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Match Box



Dimensions

Units
mm
cm
inch

Length

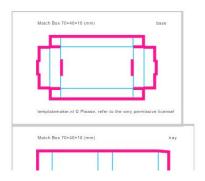
Width

Height

70

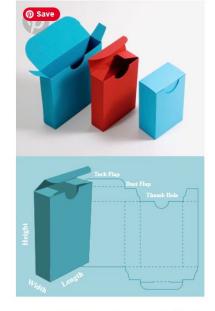
40

10





Card Box



A long, thin tube shaped box that can be opened from either end. You'll find hundreds of different models of these at the local supermarket. It is used as

Dimensions

Units

o mm o cm

O inch

Length

Width

Height 90

60

30

15

Optional parameters

Thumb Hole Diameter 10

Tuck Flap Size 20

Glue Flap Size 15

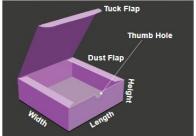
Glue Flap Angle 80 °

Material Thickness 0.5

Rounded Corners Radius

Shallow Box





A basic box, much like the "Card Box" and the "Gift Box". This specific template is most economical for boxes that have small height compared to both the width and the height, for example a box for a tart or

Dimensions

Units

o mm

O inch

Length 150

Width 100

Height 20

Optional parameters

Dust Flap Size 20

Thumb Hole Diameter 15

Tuck Flap Size 15

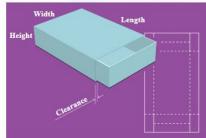
Glue Flap Size 30

Glue Flap Angle 85 °

Material Thickness 0.5

Match Box





The Match Box is a simple tray-andsleeve box. To pack assesoires, dolls,

Dimensions

Units

mm

O cm

O inch

Length

Width 40

Height 10

Material Thickness

Clearance

Optional parameters

Glue Flap Size

Glue Flap Angle

10

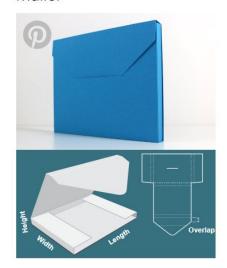
70

0.5

2

85

Mailer



The mailer is an extra thick envelop that can be used to pack items that are flat, but thicker then just a sheet of paper. It can hold, for example, a pile of cards of a bag of flower seeds. Use a piece of sticky tape to keep the cover in place.

Dimensions

Units

o mm

O inch

Length 154

Width 110

Height 10

Overlap 20

Optional parameters

Thumb Hole Width 25.4

Thumb Hole Rounded Corner 3

Material Thickness 0.5

Rounded Corners Radius 19

Dust Flap Size 16

Dust Flap Angle 80

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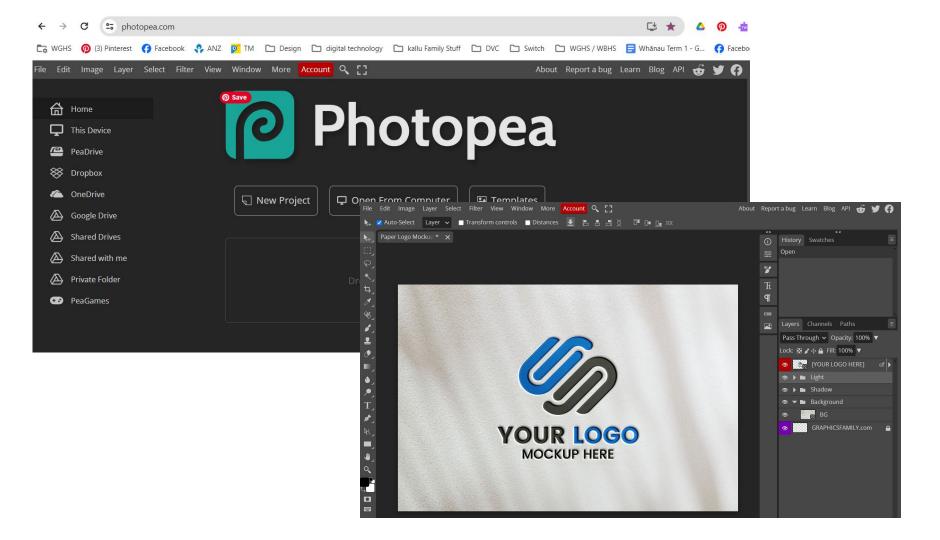




















Exemplars











2023 YR10 Kinder Project





Kinder Project

Research/Facts

- -There is an estimated production of 1.2 billion (1.200. 000.000) toys (Kinder Surprise Toys) a year
- -Kinder Surprise was originally created with children in mind, replicating an Italian Easter family tradition in which adults give children a large chocolate egg with a toy inside.
- -However, Kinder Surprise toys have become collectible for adults as well. Collectors often try to acquire all toys within a themed set.
- -At Easter 1974 the Italian confectionery manufacturer invented the Kinder Surprise
- -Kinder is a German word meaning children.
- -Trying to bring one into the county can result in a \$2,500 fine per egg.
- -The Kinder originated in Italy
- Three-and-half billion Kinder eggs are sold globally each year
- Michele Ferrero, the inventor of the Kinder Surprise Egg

Toy ideas













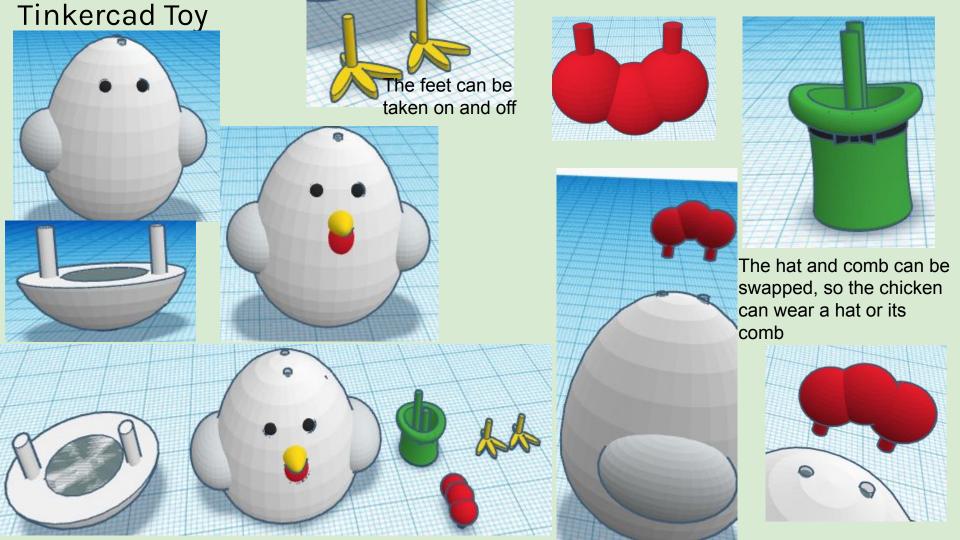


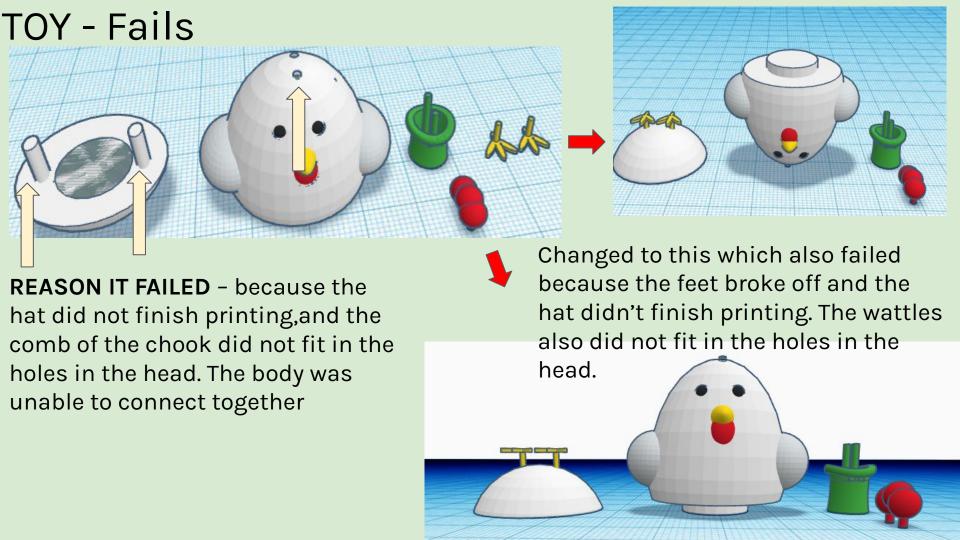




I could make a keychain that is able to pull apart. This idea will be great because it will be used for something.



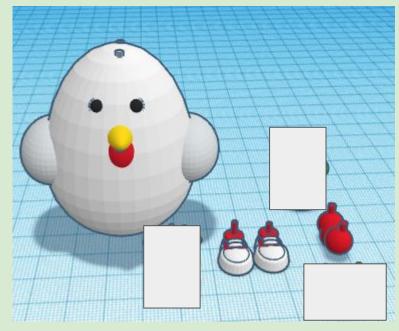






Hat, crown, and feet did not print properly, they either didn't finish printing or were too small

Final Kinder Surprise Toy







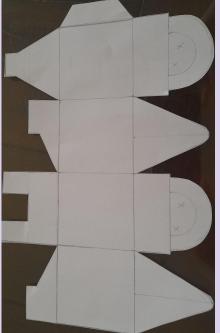
Digitally

Printed out and painted

Why did this design fail?

- The box was too small
- The handle didn't fit right.
- The box was not tall enough
- Some parts of the box ripped.

PACKAGING FAILS





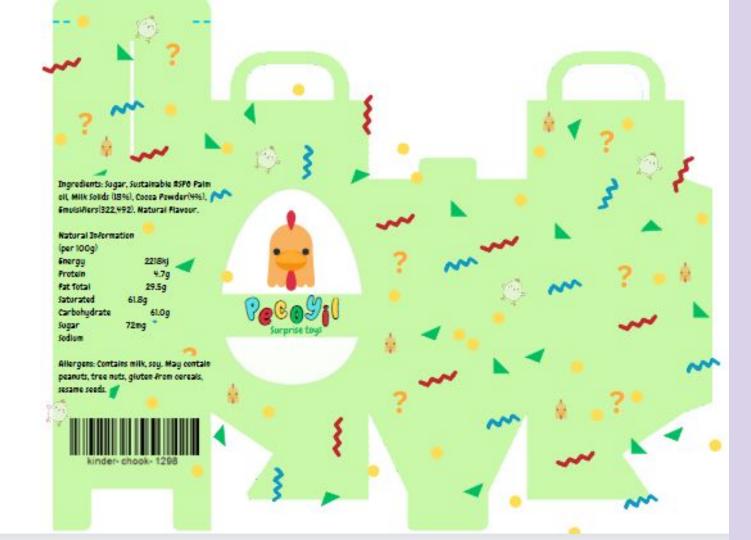








FINAL PACKAGING



Packaging put together









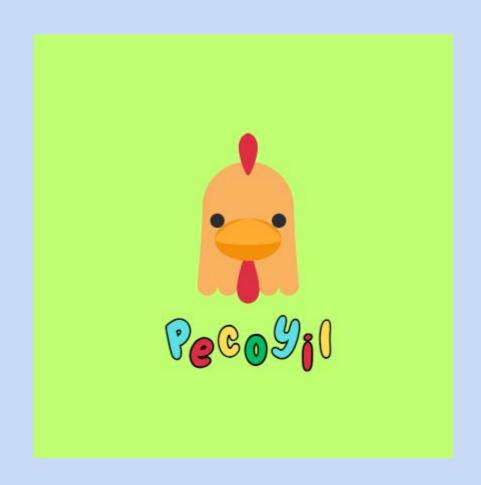




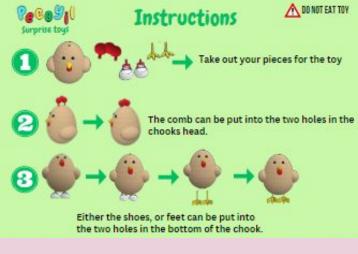
LOGO - IDEAS



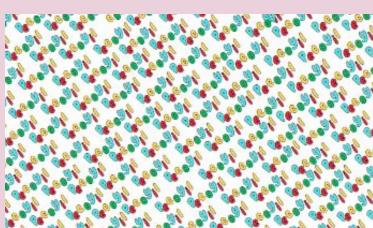
FINAL LOGO



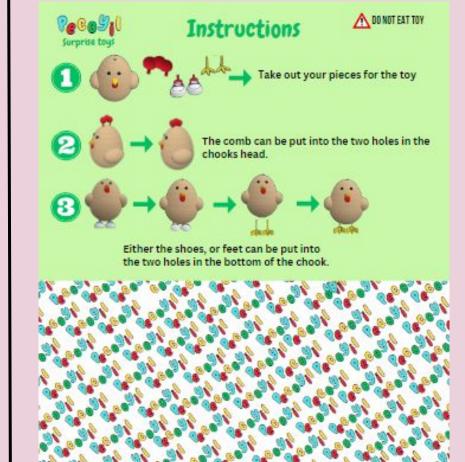
Instructions



Front

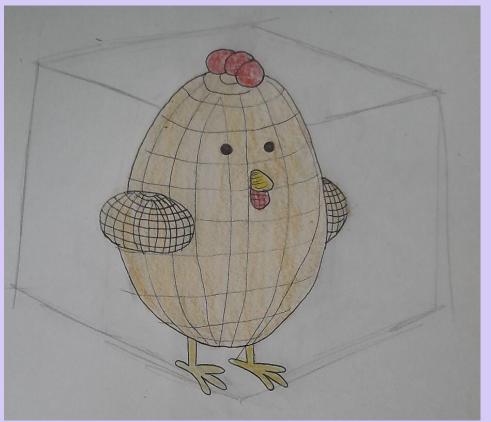


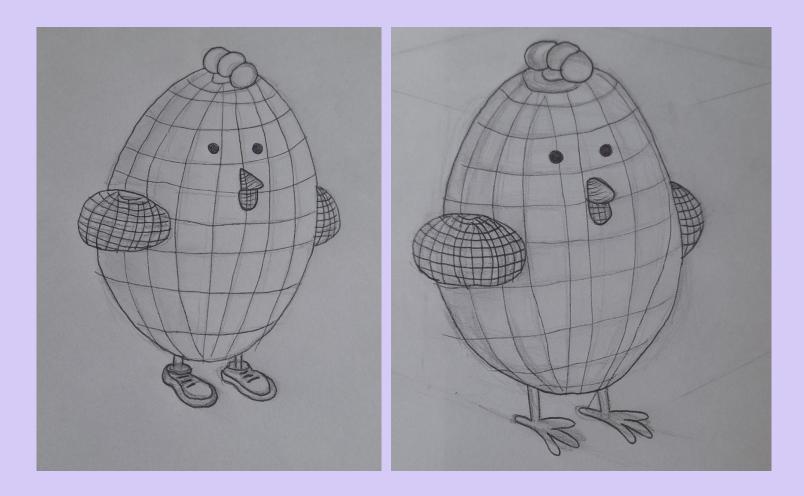
Back

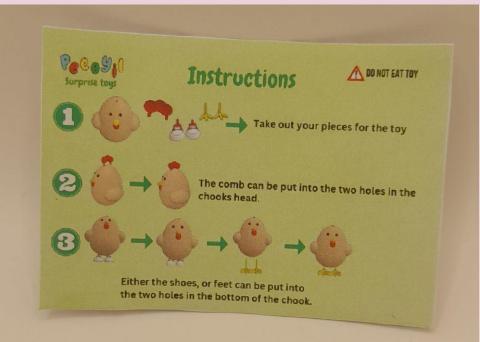


Isometric drawing of toy















Photoshoot





















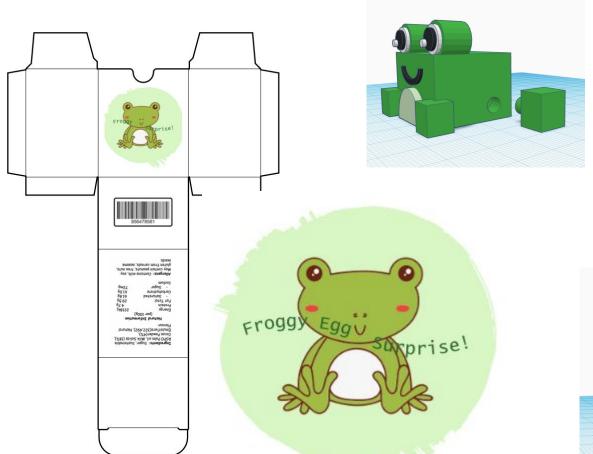


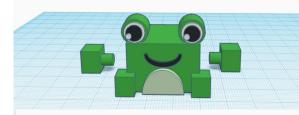


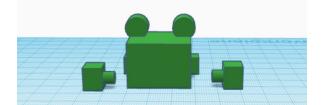


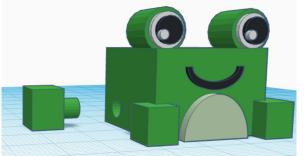












Final product





KIWICAKES





